

**Amendments to the Claims:**

The listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1.-6. (Cancel)

7. (New) A process for producing a hollow profiled section which is shaped out of at least one metal sheet by fluidic high pressure, said process comprising the steps:

prior to the shaping of the metal sheet by fluidic high pressure, providing a surface of the metal sheet with structure elements in the form at least one of depressions and elevations, wherein the number, dimensions and contours of the structure elements are selected in such a way that during widening the maximum permissible change in peripheral size for the component is complied with and the maximum degree of shaping is increased; and

introducing a hollow profiled section into a forming tool and simultaneously causing at least one of the structural elements, with respect to an inner surface of the forming tool, to enclose a respective at least one cavity for holding a lubricant.

8. (New) The process as claimed in claim 7, wherein the metal sheet is bent to form a tubular semi-finished hollow profiled section, and is then longitudinal seam welded and widened by internal high pressure in an internal high-pressure forming tool to form a hollow profiled section.

9. (New) The process as claimed in claim 7, wherein two metal sheets are placed on top of one another and clamped in an internal high-pressure forming tool, after which a pressurized fluid is introduced between the two metal sheets, and wherein the two metal sheets are spread apart and widened to form

a hollow profiled section by the application of an internal high pressure by means of the pressurized fluid.

10. (New) The process as claimed in claim 7, wherein the metal sheet is bent to form a tubular semi-finished hollow profiled section and is then longitudinal seam welded, and in that the semi-finished hollow profiled section is shaped into the hollow profiled section in an external high-pressure forming tool by the interaction of a fluidic high pressure directed from the outside inward with a die which has been introduced into the interior of the semi-finished hollow profiled section.

11. (New) The process as claimed in claim 8, wherein the structure elements are at least partially retained on the surface of the metal sheet during the deformation used to form the hollow profiled section.

12. (New) The process as claimed in claim 7, wherein the structure elements are stamped or rolled on the surface of the metal sheet.

13. (New) The process as claimed in claim 9, wherein the structure elements are at least partially retained on the surface of the metal sheet during the deformation used to form the hollow profiled section.

14. (New) The process as claimed in claim 10, wherein the structure elements are at least partially retained on the surface of the metal sheet during the deformation used to form the hollow profiled section.

15. (New) The process as claimed in claim 8, wherein the structure elements are stamped or rolled on the surface of the metal sheet.

16. (New) The process as claimed in claim 9, wherein the structure elements are stamped or rolled on the surface of the metal sheet.

17. (New) The process as claimed in claim 10, wherein the structure elements are stamped or rolled on the surface of the metal sheet.

18. (New) The process as claimed in claim 11, wherein the structure elements are stamped or rolled on the surface of the metal sheet.